

**FAG****618/670-MA-C4**

Deep groove ball bearing

Deep groove ball bearing 618..-MA, single row, solid brass cage

Technical information



Your current product variant

| | | |
|----------------------------------|--------------|---|
| Sealing | Without | Not sealed |
| Cage | MA | Solid brass cage, outer ring guided |
| Tolerance class | PN | Normal (ISO 492:2023) |
| Dimensional / heat stabilization | S1 | Rings dimensional stabilized up to 200° |
| Lubricant | Without | Bearing not greased |
| Radial internal clearance | C4 (Group 4) | Internal clearance larger than C3 |
| Bore type | Z | Cylindrical |

Main Dimensions & Performance Data

| | | |
|----------|-------------|-----------------------------------|
| d | 670 mm | Bore diameter |
| D | 820 mm | Outside diameter |
| B | 69 mm | Width |
| C_r | 445.000 N | Basic dynamic load rating, radial |
| C_{0r} | 910.000 N | Basic static load rating, radial |
| C_{ur} | 19.300 N | Fatigue load limit, radial |
| n_G | 1.250 1/min | Limiting speed |
| n_{gr} | 760 1/min | Reference speed |
| m | 77 kg | Weight |



Mounting dimensions

| | | |
|--------------|----------|--------------------------------------|
| $d_{a \min}$ | 684,6 mm | Minimum diameter shaft shoulder |
| $D_{a \max}$ | 805,4 mm | Maximum diameter of housing shoulder |
| $r_{a \max}$ | 3 mm | Maximum fillet radius |

Dimensions

| | | |
|------------|----------|------------------------------|
| r_{\min} | 4 mm | Minimum chamfer dimension |
| D_1 | 774,3 mm | Shoulder diameter outer ring |
| d_1 | 719,8 mm | Shoulder diameter inner ring |

Temperature range

| | | |
|------------|--------|----------------------------|
| T_{\min} | -30 °C | Operating temperature min. |
| T_{\max} | 200 °C | Operating temperature max. |

Calculation factors

| | | |
|-------|------|--------------------|
| f_0 | 15,9 | Calculation factor |
|-------|------|--------------------|

Characteristics

| | |
|---|------------------------------|
|  | Radial load |
|  | Axial load in one direction |
|  | Axial load in two directions |
|  | Grease Lubrication |
|  | Oil Lubrication |
|  | Not sealed |
|  | Large bearing |