

**FAG****618/670-M**

Deep groove ball bearing

Deep groove ball bearing 618..-M, single row, solid brass cage

## Technical information



## Your current product variant

Sealing	Without	Not sealed
Cage	M	Solid brass cage, rolling element guided
Tolerance class	PN	Normal (ISO 492:2023)
Dimensional / heat stabilization	S1	Rings dimensional stabilized up to 200°
Lubricant	Without	Bearing not greased
Radial internal clearance	CN (Group N)	Normal internal clearance
Bore type	Z	Cylindrical

## Main Dimensions &amp; Performance Data

d	670 mm	Bore diameter
D	820 mm	Outside diameter
B	69 mm	Width
$C_r$	445.000 N	Basic dynamic load rating, radial
$C_{0r}$	910.000 N	Basic static load rating, radial
$C_{ur}$	19.300 N	Fatigue load limit, radial
$n_G$	1.250 1/min	Limiting speed
$n_{gr}$	760 1/min	Reference speed
$m$	76 kg	Weight



### Mounting dimensions

$d_{a \min}$	684,6 mm	Minimum diameter shaft shoulder
$D_{a \max}$	805,4 mm	Maximum diameter of housing shoulder
$r_{a \max}$	3 mm	Maximum fillet radius

### Dimensions

$r_{\min}$	4 mm	Minimum chamfer dimension
$D_1$	774,3 mm	Shoulder diameter outer ring
$d_1$	719,8 mm	Shoulder diameter inner ring

### Temperature range

$T_{\min}$	-30 °C	Operating temperature min.
$T_{\max}$	200 °C	Operating temperature max.

### Calculation factors

$f_0$	15,9	Calculation factor
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### Characteristics

	Radial load
	Axial load in one direction
	Axial load in two directions
	Grease Lubrication
	Oil Lubrication
	Not sealed
	Large bearing