

**FAG****618/670-MA**

Deep groove ball bearing

Deep groove ball bearing 618..-MA, single row, solid brass cage

Technical information



Your current product variant

Sealing	Without	Not sealed
Cage	MA	Solid brass cage, outer ring guided
Tolerance class	PN	Normal (ISO 492:2023)
Dimensional / heat stabilization	S1	Rings dimensional stabilized up to 200°
Lubricant	Without	Bearing not greased
Radial internal clearance	CN (Group N)	Normal internal clearance
Bore type	Z	Cylindrical

Main Dimensions & Performance Data

d	670 mm	Bore diameter
D	820 mm	Outside diameter
B	69 mm	Width
C_r	445.000 N	Basic dynamic load rating, radial
C_{0r}	910.000 N	Basic static load rating, radial
C_{ur}	19.300 N	Fatigue load limit, radial
n_G	1.250 1/min	Limiting speed
n_{gr}	760 1/min	Reference speed
m	78 kg	Weight



Mounting dimensions

$d_{a \min}$	684,6 mm	Minimum diameter shaft shoulder
$D_{a \max}$	805,4 mm	Maximum diameter of housing shoulder
$r_{a \max}$	3 mm	Maximum fillet radius

Dimensions

r_{\min}	4 mm	Minimum chamfer dimension
D_1	774,3 mm	Shoulder diameter outer ring
d_1	719,8 mm	Shoulder diameter inner ring

Temperature range

T_{\min}	-30 °C	Operating temperature min.
T_{\max}	200 °C	Operating temperature max.

Calculation factors

f_0	15,9	Calculation factor
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Characteristics

	Radial load
	Axial load in one direction
	Axial load in two directions
	Grease Lubrication
	Oil Lubrication
	Not sealed
	Large bearing