



FAG

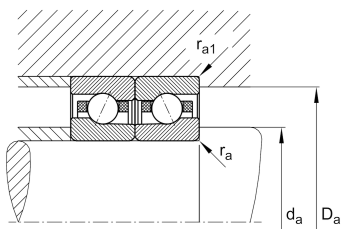
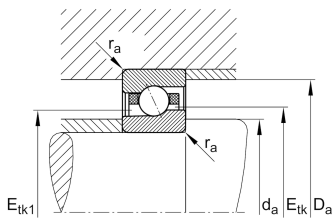
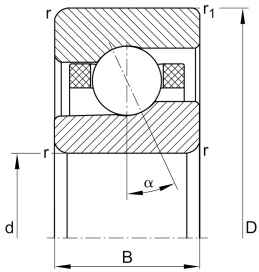
HCM7013-E-T-P4S-UL-XL

High speed spindle bearing

High speed spindle bearing HCM70..-E, adjusted, in pairs or sets, contact angle $\alpha = 25^\circ$, with ceramic balls, restricted tolerances

X-life

Technical information



Your current product variant

Preload class	L	Preload light
Contact angle	E	Contact angle 25°
Sealing	Without	Not sealed
Cage	T	Laminated fabric cage
Tolerance class	P4S	Tolerance class P4S, FAG standard better than P4 to ISO 492:2023
Arrangement bearing set	U	Single bearing

Main Dimensions & Performance Data

d	65 mm	Bore diameter
D	100 mm	Outside diameter
B	18 mm	Width
C_r	19.200 N	Basic dynamic load rating, radial
C_{0r}	11.100 N	Basic static load rating, radial
C_{ur}	890 N	Fatigue load limit, radial
n_G Grease	24.000 1/min	Limiting speed for grease lubrication
n_G Oil	34.000 1/min	Limiting speed for oil lubrication
$\approx m$	408 g	Weight



Mounting dimensions

d_a	72 mm	Diameter shaft shoulder
d_a	h12	Diameter shaft shoulder clearance
D_a	93 mm	Shoulder diameter outer ring
D_a	H12	Shoulder diameter outer ring clearance
$r_{a \max}$	1 mm	Maximum recess radius
$r_{a1 \max}$	0,6 mm	Maximum recess radius
$E_{tk \min}$	77,7 mm	Minimum diameter injection pitch
$E_{tk \max}$	80 mm	Maximum diameter injection pitch
$E_{tk1 \min}$	74,7 mm	Minimum diameter injection pitch
$E_{tk1 \max}$	80 mm	Maximum diameter injection pitch
a	28,2 mm	Distance between the apexes of the pressure cones

Dimensions

r_{\min}	1,1 mm	Minimum chamfer dimension
$r_{1 \min}$	0,6 mm	Minimum chamfer dimension
α	25 °	Contact angle

Temperature range

T_{\min}	-30 °C	Operating temperature min.
T_{\max}	100 °C	Operating temperature max.



Additional information

F_{VL}	129 N	Preload force light
F_{VM}	339 N	Preload force medium
F_{VH}	705 N	Preload force heavy
K_{aEL}	371 N	Lift-off force light
K_{aEM}	981 N	Lift-off force medium
K_{aEH}	2.067 N	Lift-off force heavy
c_{aL}	120 N/ μm	Axial rigidity light
c_{aM}	169 N/ μm	Axial rigidity medium
c_{aH}	220 N/ μm	Axial rigidity heavy

Characteristics

-  Radial load
-  Axial load in one direction
-  Grease Lubrication
-  Oil Lubrication
-  Not sealed