

**SX011828-A-R+4/-8** [↗](#)

Crossed roller bearing

Crossed roller bearingsdimension series 18 to  
DIN 616

## Technical information



## Your current product variant

Preload	R+4/-8	Equals RL0 standard
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## Main Dimensions &amp; Performance Data

d <sub>1</sub>	140 mm	Bore Diameter
	0,004 mm	Bore diameter upper tolerance
	-0,021 mm	Bore diameter lower tolerance
D <sub>a</sub>	175 mm	Outside Diameter
	0 mm	Outside diameter upper tolerance
	-0,025 mm	Outside diameter lower tolerance
H	18 mm	Height of the assembled bearing
h <sub>i</sub>	18 mm	Height inner ring
	0,06 mm	Width upper tolerance
	-0,06 mm	Width lower tolerance
≈m	1,095 kg	Weight



## Dimensions

$D_i$	157,7 mm	Inner diameter outer ring
$D_M$	157 mm	Rolling element pitch circle diameter
$d_a$	156,3 mm	Outer diameter inner ring
$h$	18 mm	Height of individual ring
	0 mm	Height of individual ring upper tolerance
	-0,01 mm	Height of individual ring lower tolerance
$r_{min}$	1,1 mm	Chamfer dimension
$S$	1,5 mm	Diameter of lubrication hole

## Temperature range

$T_{min}$	-30 °C	Operating temperature min.
$T_{max}$	80 °C	Operating temperature max.

## Calculation factors

	0,015 mm	Running accuracy, radial
	0,01 mm	Running accuracy, axial
$RLO_{max}$	0,004 mm	Low clearance: Radial clearance
$RLO_{max}$	0,008 mm	Low clearance: Preload
$C_a$	64.000 N	Basic dynamic load rating, axial
$C_{0a}$	223.000 N	Basic static load rating, axial
$C_r$	45.500 N	Basic dynamic load rating, radial (for radial load only)
$C_{0r}$	109.000 N	Basic static load rating, radial (for radial load only)
$N_{G\ oil}$	975 1/min	Limiting speed for oil lubrication with normal clearance
$N_G$ Grease	485 1/min	Limiting speed for grease lubrication with normal clearance
$N_{G\ oil}$	485 1/min	Limiting speed for oil lubrication with preload
$N_G$ Grease	240 1/min	Limiting speed for grease lubrication with preload
	61828	Dimensions identical to ISO dimension series 18



### Characteristics

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Radial load



Axial load in one direction



Axial load in two directions



Grease Lubrication



Oil Lubrication



Not sealed



Small design envelope